

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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NOTE: Date & initial all entries

Work Order ID 75221

October-19-11 11:08:20 AM

75221

Page 3

Item ID: D3368-3

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Pedal Lock Cover

Stop

NS2

Start Date: 19/10/2011 Start Qty: 8.00

8

Cust Item ID:

Required Date: 07/11/2011 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run

Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

160

Identify as per dwg & Stock Location: _____

0.00

160

Packaging

Packaging

Memo

Y71

0.00

10/11/22 *C*

170

QC21- Final Inspection - Work Order Release

0.00

170

QC

Quality Control

Memo

0.00

10/11/22 *MF*
11-11-22

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Picklist Print

October-19-11 11:08:27 AM

Page 1

Work Order ID: 75221

75221
D3368-3

Parent Item: D3368-3

Parent Item Name: Pedal Lock Cover

Start Date: 19/10/2011

Required Date: 07/11/2011

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP A05.01.27 New issue KJ/JLM
IPP Rev:B 08-07-15 add QC3 DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B2.000X02.00 0		Purchased		No		100	f	23.1900	0.8835	7.44			

M6061T6R2 000X02 000

6061-T6 Bar 2.00 x 2.00

**

FK- 11/10/25

Location	Loc Qty	Loc Code
MAT009	23.19	
113006	11	
113123	11	
13085	1.19	

~~3.56~~ .
~~3.88~~ .

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DART AEROSPACE LTD		Work Order:	75221
Description: Pedal Lock Cover		Part Number:	D3368-3
Inspection Dwg: D3368	Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
10.25	+/-0.030	10.250	✓		Verin CWC-02	
7.250	+/-0.010	7.251	✓			
0.650	+/-0.010	.647	✓		Jern. sl-3	
0.107	+/-0.010	.105	✓			
1.800	+/-0.010	1.795	✓			
45°	+/-0.5°	45°	✓			
Ø1.300	+/-0.010	1.300	✓			
Ø1.400	+/-0.010	1.395	✓			
Ø1.031	+/-0.010	1.032	✓			
0.250	+/-0.010	.255	✓			
1.500	+/-0.010	1.500	✓			
1.440	+/-0.010	1.435	✓			
2.00	+/-0.030	1.996	✓			
7°	+/-0.5°	7°	✓			
0.635	+0.010/-0.000	.640	✓			
Ø1.250	+/-0.005	1.251	✓			
0.250 deep	+/-0.010	.248	✓			
1.000	+/-0.010	1.000	✓			
1.450	+/-0.010	1.450	✓			
0.375	+/-0.010	.373	✓			
0.310	+/-0.010	.310	✓			
Ø0.750	+0.010/-0.000	.754	✓			
Ø0.185	+0.005/-0.000	.186	✓			

Measured by:	SJ	Audited by:	B.A	Prototype Approval:	N/A
Date:	11-11-18	Date:	11/11/21	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	05.04.26	New Issue	KJ/JLM	
B	05.05.25	Dimensions and tolerances changed	KJ/JLM	
C	08.07.23	Ø0.201 & Ø0.136 dimensions removed	KJ/DD	DD

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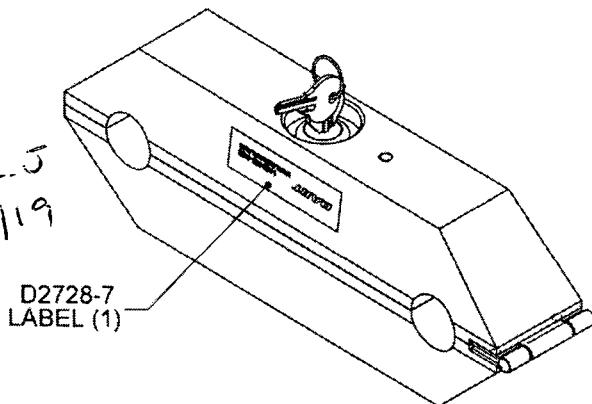
NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. B
		D3368	SHEET 1 OF 3
DATE	05.03.22	TITLE	SCALE
		PEDAL LOCK	1:3
A	05.01.19	NEW ISSUE	
B	05.03.22	D3385-3 WAS D3385-1	

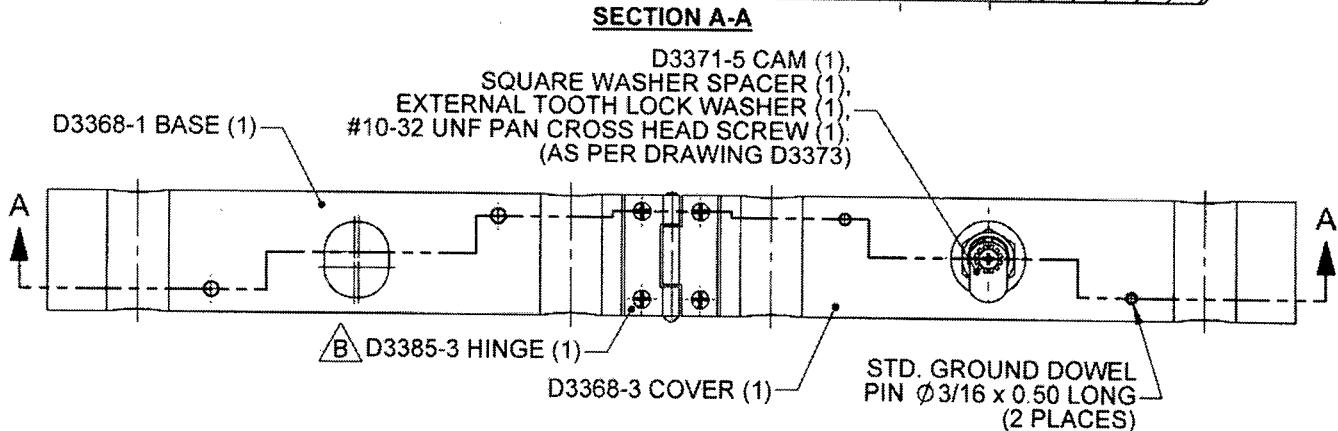
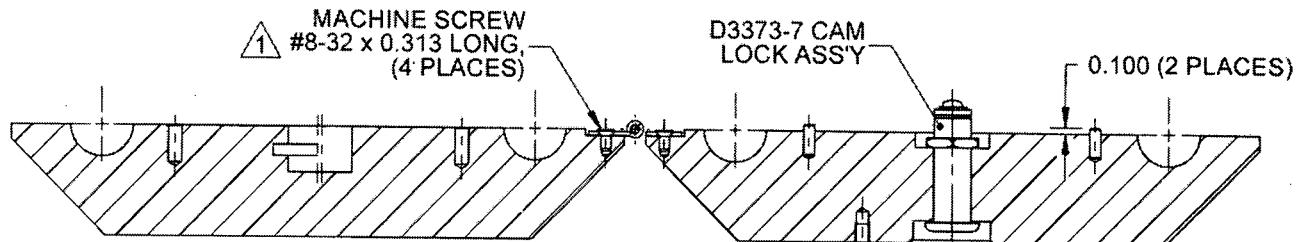
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 75221 M.L.J
11/10/19



RELEASED
25/04/20

PEDAL LOCK SHOWN LOCKED WITH KEY



D3368-051 PEDAL LOCK ASSEMBLY

NOTES:

- 1) POSSIBLE SUPPLIER: SPAENAUR P/N 385-044
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

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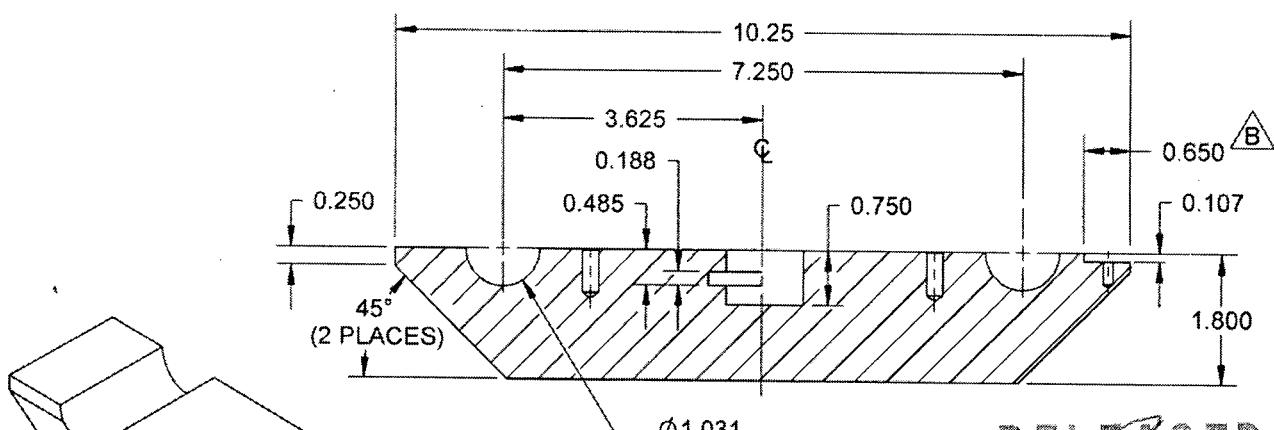
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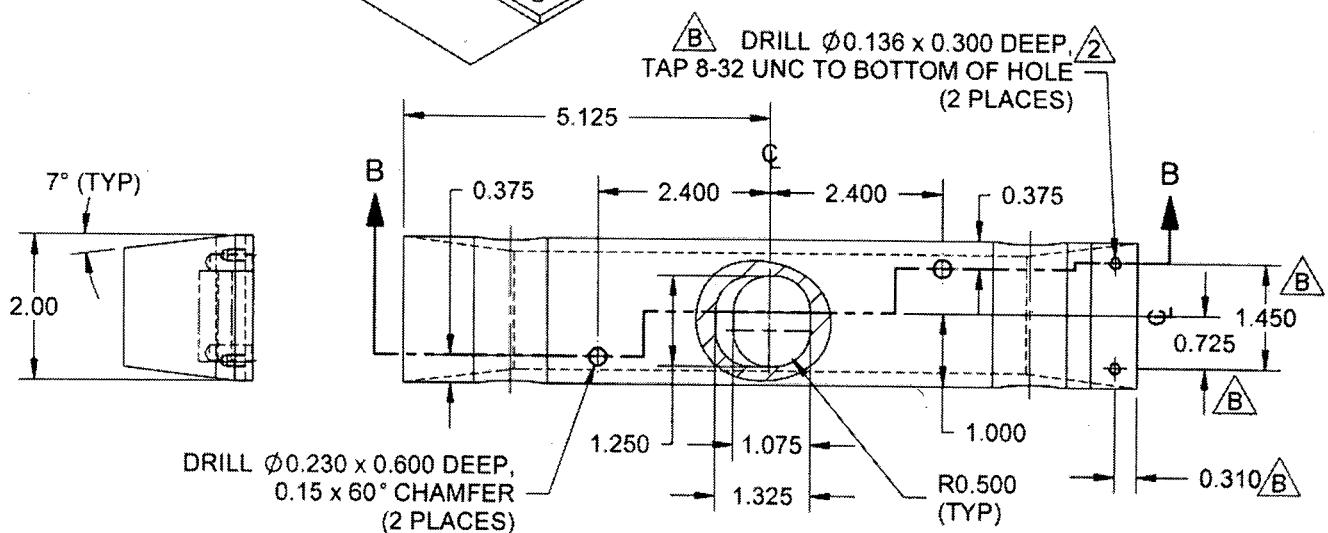


DESIGN 13	DRAWN BY 13	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 13	APPROVED 13	DRAWING NO. D3368	REV. B SHEET 2 OF 3
DATE 05.03.22	TITLE PEDAL LOCK	SCALE 1:2.5	



SECTION B-B

RELEASED
05/04/23



D3368-1 BASE

NOTES:

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8)
(REF. DART SPEC. M6061T6B)
- 2) COVER INSIDE HOLES PRIOR PAINTING
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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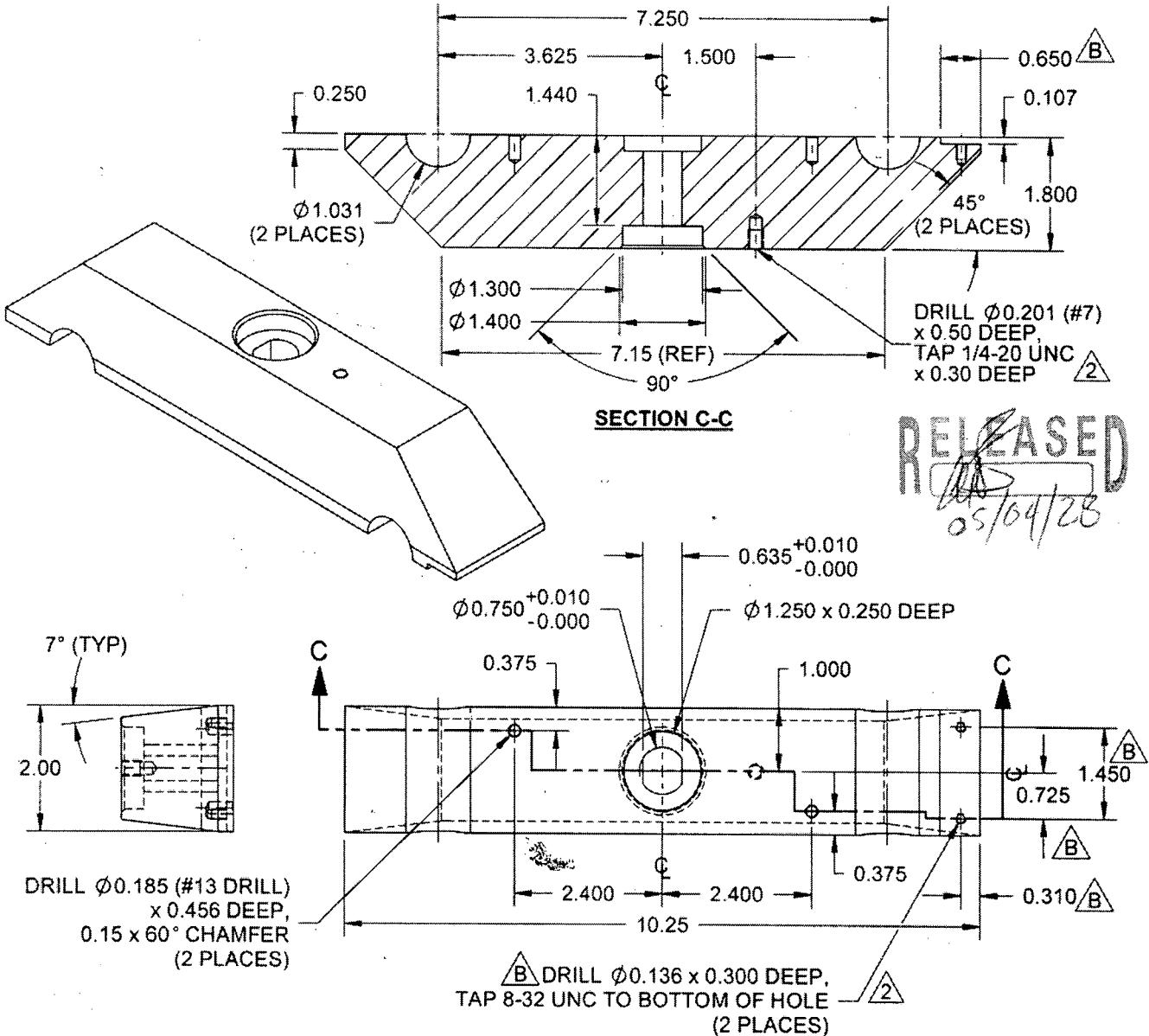
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DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3368
DATE	05.03.22	REV. B SHEET 3 OF 3 TITLE PEDAL LOCK SCALE 1:2.5



D3368-3 COVER

NOTES:

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8)
(REF. DART SPEC. M6061T6B)
- 2) COVER INSIDE HOLES PRIOR PAINTING
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